



IndowPRO Installation Guide



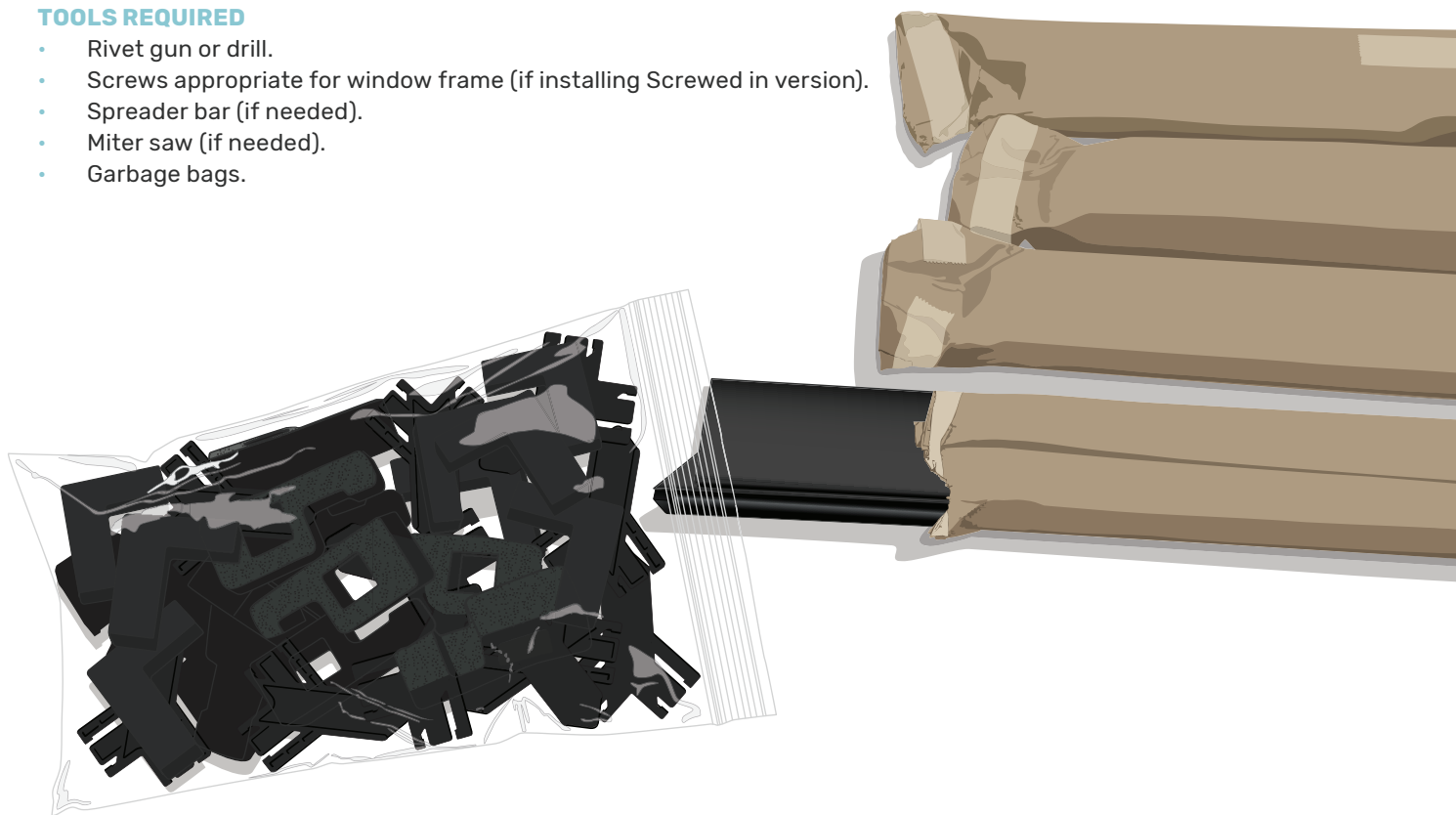
Instructions for assembling and installing the Screwed-in and Screwless versions of the IndowPRO framing system. Please review before installation.

UNPACK MATERIALS

- Bundles of Aluminum Frames. & Cosmetic Cladding.
- 4 x Internal Corners & Flexible Corner Seals.
- 4 X Rivets.

TOOLS REQUIRED

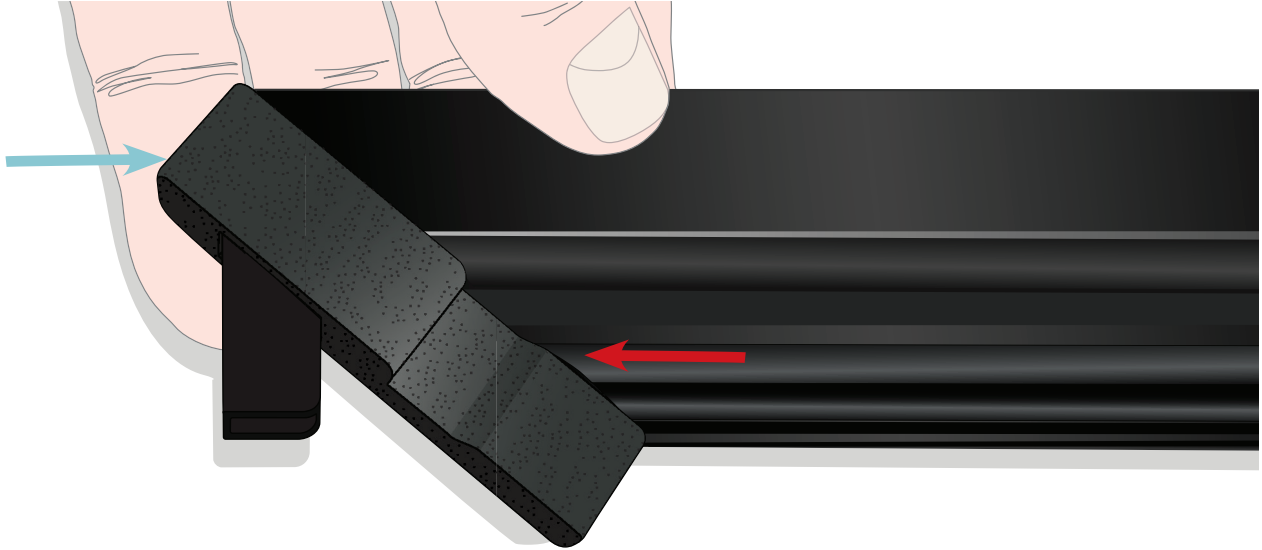
- Rivet gun or drill.
- Screws appropriate for window frame (if installing Screwed in version).
- Spreader bar (if needed).
- Miter saw (if needed).
- Garbage bags.



Step 1: Frame Assembly

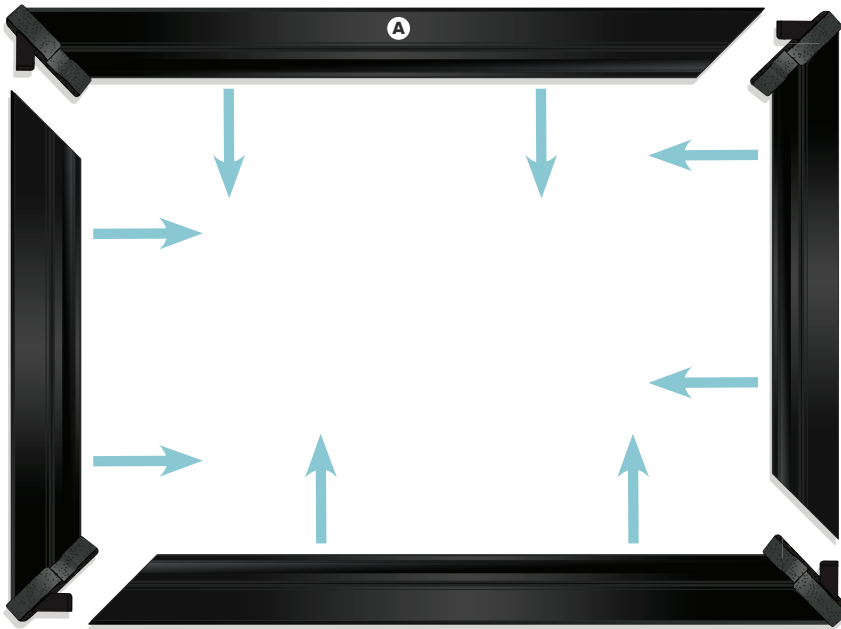
INSTALL INTERNAL CORNERS

- Make sure the leg of the Flexible Corner Seal is aligned with the Glazing Flange.



BRINGING FRAME PIECES TOGETHER

- Once all four Internal Corners and Flexible Corner Seals are positioned, slide the Aluminum Frame sections together.
- Squeeze the frame together to make it easier to press into the Primary Window Frame.

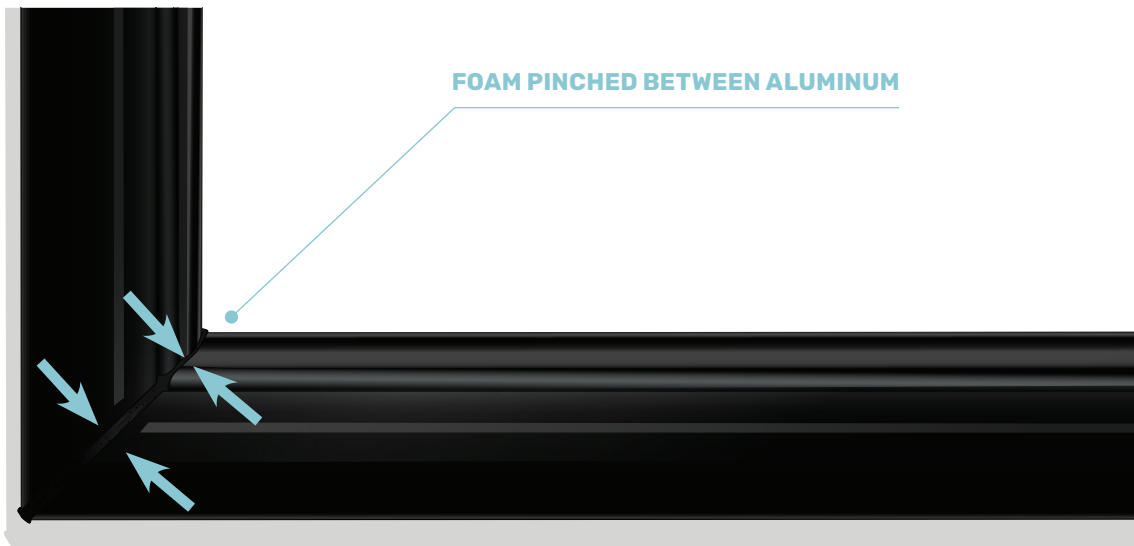


Step 1: Frame Assembly

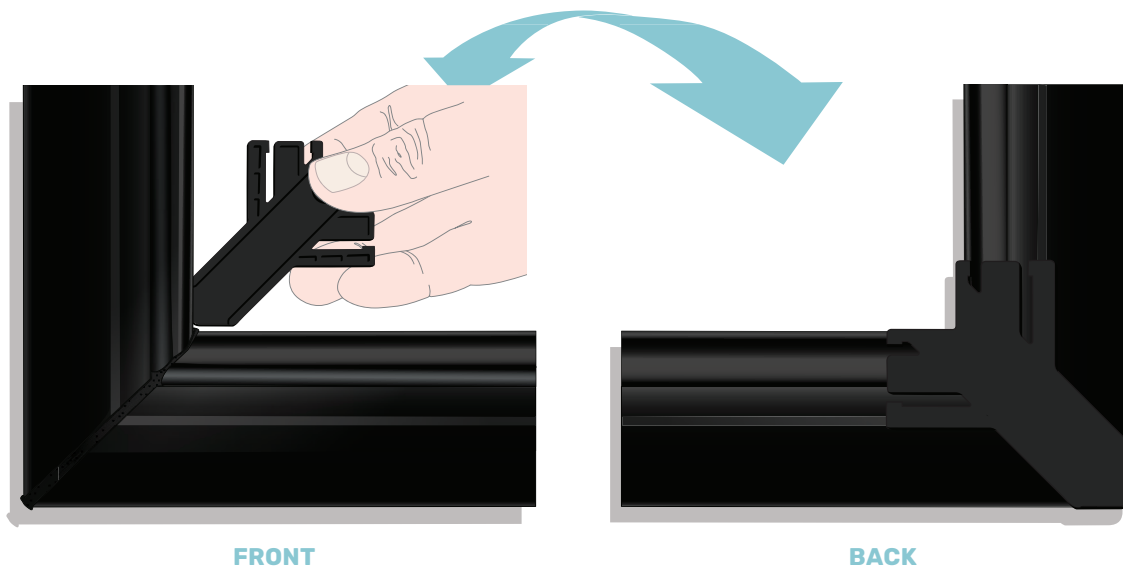
BRINGING FRAME PIECES TOGETHER

After assembly, ensure the Foam Corner Seals are completely filling the space between the mitered flanges.

- Check that all corners are properly sealed to prevent air leakage.
- Trim any excess.



- Snap on Rear Corner Covers. You should hear them snap once or twice.



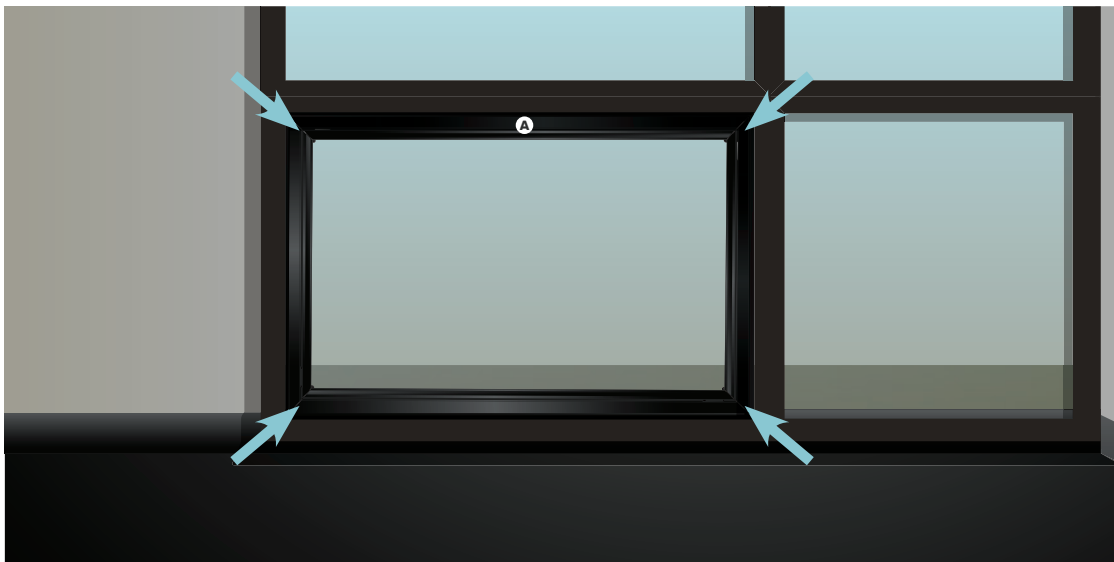
Step 2: Frame Installation

POSITION FRAME

- Confirm correct orientation: **TOP** (A), **BOTTOM**, **LEFT**, **RIGHT**.



- Place the assembled **IndowPRO** frame into the window frame.



Step 2: Frame Installation

ADJUST FRAME DEPTH

Adjust each corner and side to achieve the desired frame depth. Positioning the frame .2" (7/32nds or 3.5/16ths) from the front edge of the frame allows the front surface of the PRO frame to align with the casing (front surface) of the primary window frame.

PRO Tip: Mark a small piece of wood at the desired frame depth. You can press the PRO frame until the mark aligns with the face of the primary window frame.



SCREWED-IN FRAME ATTACHMENT

When screwing the IndowPRO frame to the primary frame, drive one screw through each pair of holes. We provide two holes in case one screw hole gets stripped.



SCREWLESS FRAME ATTACHMENT

Starting with the bottom frame piece, gently pull on the Perimeter Tape Pull Tab and remove the blue Perimeter Tape backer while ensuring the IndowPRO frame remains aligned inside the Primary Window Frame. Once the blue Perimeter Tape backer is removed, press firmly down on IndowPRO Aluminum Frame piece to ensure good adhesion. Repeat for both sides and the top. **Leave frame untouched for 20 minutes to allow tape to bond to primary window frame.**

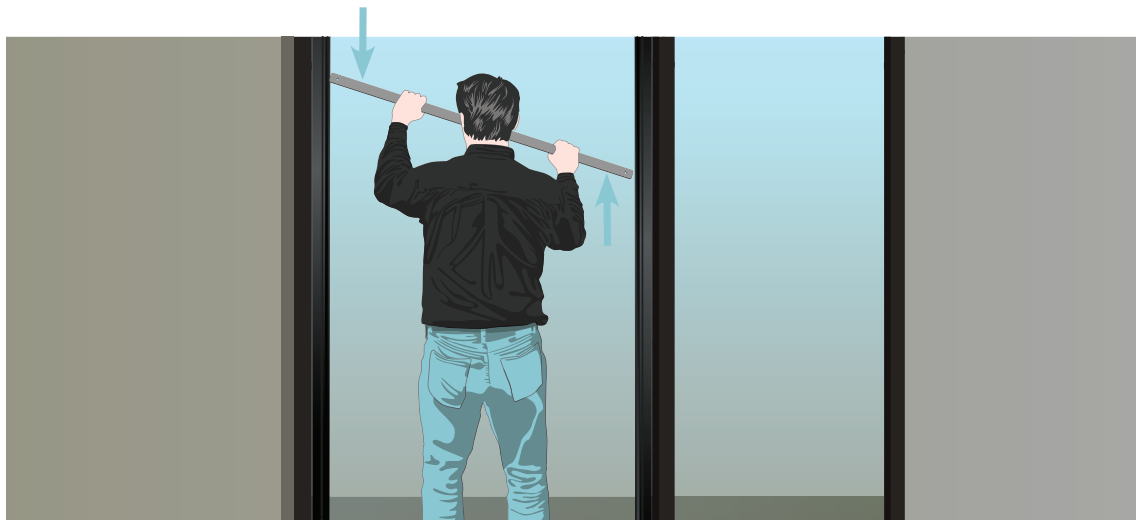


INDOWPRO EXPANDER BARS

NOTE: This section not required if using the screwed-in IndowPRO.

Windows with 'bowed frames' may require the use of Expander Bars, which will be slightly larger than the opening inside the **IndowPRO** Aluminum Frame. The Expander Bars press the **IndowPRO** frame into the Primary Window frame for twenty minutes to ensure tape adhesion.

If needed: After removing the tape all around, place the Expander Bar on PRO's flat surface then rotate the bar until it presses on the opposite flat surface. Leave in place twenty minutes.



Step 3: Glazing Installation

STAGE MATERIALS

Place Cosmetic Cladding pieces near the window frame for easy access.

CLEAN EXTERIOR SURFACE OF THE GLAZING TO BE INSTALLED IN THE PRO FRAME

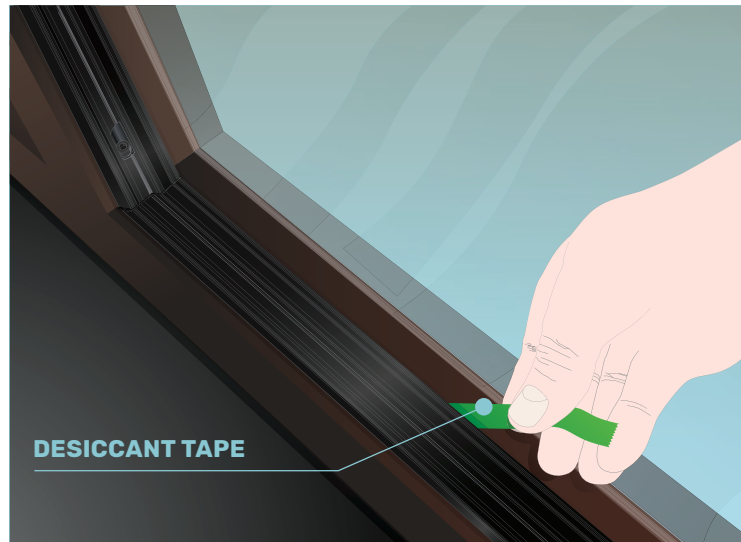
- Use window cleaner compatible with glazing type.
- Use lint free towel.

CLEAN AND DRY PRIMARY GLAZING

Thoroughly clean the existing window glazing and frame. If it is below 40 degrees outside and humid inside, it may be necessary to dry the glazing during the cleaning process by wiping it with a towel and drying with a heat gun.

REMOVE DESICCANT TAPE

Immediately before installing glazing, remove the Desiccant Tape from the bottom (side pieces as well, for large air gaps) Aluminum Frame piece. This tape is on the surface facing the existing window. This will expose and activate the desiccant chamber.



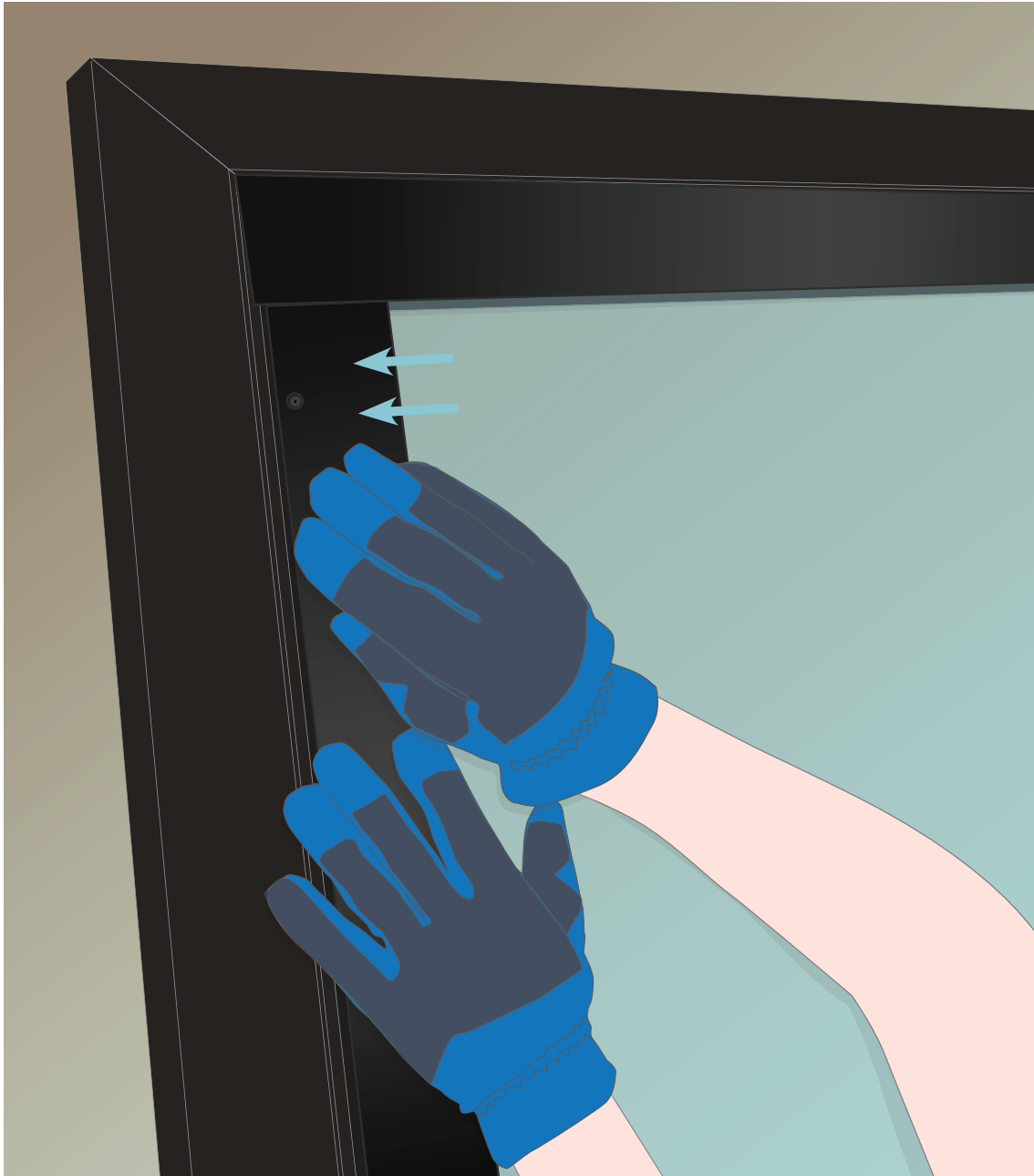
INSTALL GLAZING

- Lift glazing into frame and center.
- Ensure no contact between the perimeter of glazing and metal surfaces.
- Use mounting blocks underneath glazing to even the spacing between glazing and frame sides and top.



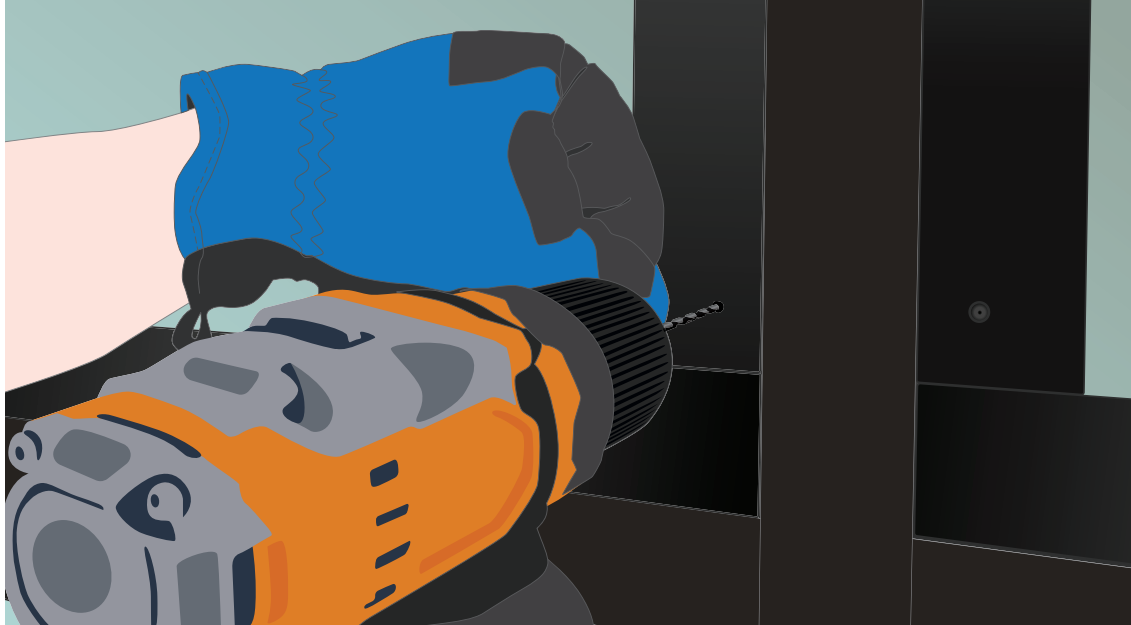
ATTACH COSMETIC CLADDING

- Insert cladding rails in this order: **BOTTOM**, **TOP (A)**, **LEFT**, **RIGHT**.
- Press glazing to compress Flange Gasket before sliding Cosmetic Cladding into place.
- Confirm all cladding pieces are centered.
- You may need to cut out caulk in the corners of the primary windows to ensure a trim fit.
- Trim end of Cosmetic Cladding with Miter saw if too long.

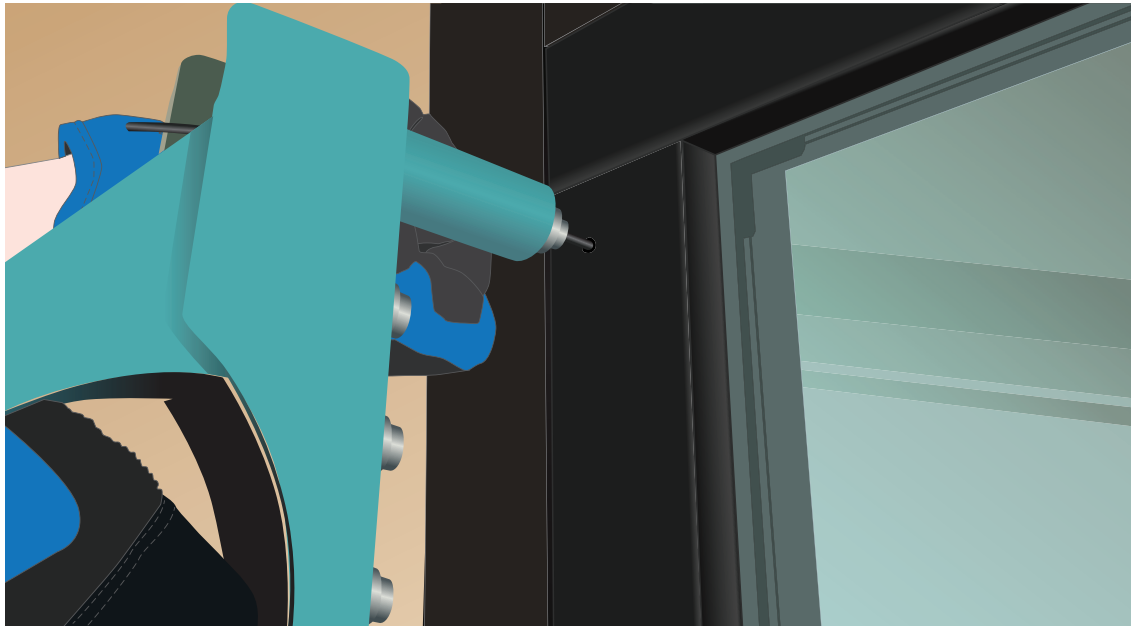


Step 4: Drill through Aluminum

- Slide a 1/8" drill bit through the hole in the Cosmetic Cladding. Drill through the first layer of the Aluminum Frame. Complete at top and bottom of both left and right Cosmetic Cladding.



- Slip the fat end of the rivet into the hole. Slide rivet gun over protruding rivet wire, and squeeze rivet handle. Complete at top and bottom of both left and right Cosmetic Cladding.



Step 5: Final Steps

CLEAN & INSPECT WORK

- Clean interior surface of **IndowPRO** glazing.
- Confirm alignment, tight seals, and proper corner installation.

CELEBRATE

- Step back and admire your beautifully installed **IndowPRO** system!







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